$TOER \quad II \quad C50B \quad \hbox{\tiny (Electrical Insulating 0i1)}$

This electrical insulating oil is produced from a severely hydrotreated naphthenic oil to meet the specification requirements defined in CAN/CSA-C50 for Class B Type II Mineral Oils. Products have very low pour points and excellent oxidation stability.

| | | oducts have very 10 | SPECIFICATIONS | | MARKETING | |
|------------------|--|-----------------------------|-------------------------|--------------|-----------|--------------|
| TEST DESCRIPTION | | | TEST METHOD | Min | Max | VALUES |
| | Physical Properties | | | | | |
| 1 | Viscosity,cSt at -40℃ | | ASTM D 445 | | 6000 | 4278 |
| 2 | Viscosity,cSt at 0℃ | | ASTM D 445 | | 76. 0 | 64. 2 |
| 3 | Viscosity, cSt at 40°C | | ASTM D 445 | | 12. 0 | 9. 3 |
| 4 | Specific Gravity, 15.6℃ | | ASTM D 4052 | | 0. 9060 | 0. 8862 |
| 5 | Flash Point, COC, ℃ | | ASTM D 92 | 145 | | 155 |
| 6 | Color, ASTM | | ASTM D 6045 | | 0.5 | L0.5 |
| 7 | Pour Point,°C | | ASTM D 5949 | | -40 | -64 |
| 8 | Interfacial Tension, 25℃, dynes, cm | | ASTM D 971 | 40 | | 51 |
| | Electrical Properties | | | | | |
| 1 | Dielectric Breakdown at 60Hz, Disk electrodes, kV | | ASTM D 877 | 30 | | 40 |
| 2 | Dielectric Breakdown at 60Hz, VDE, kV(2.03-mm) gap | | ASTM D 1816 | 35 | | 47 |
| 3 | Dissipation Factor at 60 Hz, 25°C,% | | ASTM D 924 | | 0.05 | 0.005 |
| 4 | Dissipation Factor at 60 Hz, 100°C, % | | ASTM D 924 | | 0.30 | 0.075 |
| | Chemical Properties | | | | | |
| 1 | Oxidation Stability | Sludge,% by mass | ACTN D 9440 | | 0.05 | <0.01 |
| 1 | 164 hr. | Total Acid Number, mg KOH/g | ASTM D 2440 | | 0.2 | <0.01 |
| 2 | Oxidation Stability (Rotating Bomb Test), minutes | | ASTM D 2112 | 195 | | 248 |
| 3 | Oxidation inhibitor Content,wt% | | ASTM D 2668 | 0.08 | 0.40 | 0.26 |
| 4 | Corrosive Sulfur | | ASTM D 1275 (B) | Noncorrosive | | Noncorrosive |
| 5 | Water Content, ppm | | ASTM D 1533 | | 35 | 9 |
| 6 | Neutralization Number,mg KOH/g | | ASTM D 974 | | 0.03 | <0.01 |
| 7 | PCB Content, ppm | | ASTM D 4059 | | 2 | Not detected |
| | Health and Safety Pro | perties | | | | |
| 1 | Polycyclic Aromatic Compounds, wt% | | IP 346 | | 3 | <3 |
| 2 | Modified Ames Assay | | ASTM E 1687 | PASS | | PASS |
| 3 | FDA Regulation | | 21 CFR 178. 3620 (C) | PASS | | PASS |

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