Material Safety Data Sheet

Section 1 - PRODUCT AND	OMPANY IDENTIF	ICATION			
Product Name: SFEXX-ISO-H					
Product Description: Isoparaffinic Hydrocan	bon				
Intended Use: Solvent					
Company Contact: TENOIT CO., LTD.					
Room 4, 5FL., No. 109, Sec. 6,	lingquan East R	oad, Taipei, Taiwan			
EMERGENCY TELEPHONE NUMBER : TEL (886) 2 879		2-2187			
FAX (886) 2 87					
Section 2 - COMPOSITION / IN	ORMATION ON IN	GREDIENTS			
Reportable Hazardous Substance(s) or Comple	x Substance(s)				
Name	CAS#	Concentration*			
NAPHTHA(PETROLEUM), HYDROTREATED HEAVY	64742-48-9	100%			
* All concentrations are percent by weight	unless material	l is a gas. Gas			
concentrations are in percent by volume.					
Section 3 - HAZARDS	IDENTIFICATION				
This material is considered to be hazardous	according to rea	gulatory guidelines (see			
(M)SDS Section 15).					
POTENTIAL PHYSICAL / CHEMICAL EFFECTS					
Combustible. Material can release vapors t	hat readily for	rm flammable mixtures.			
Vapor accumulation could flash and/or explo	e if ignited.	Material can accumulate			
static charges which may cause an ignition.					
POTENTIAL HEALTH EFFECTS					
Repeated exposure may cause skin dryness or ca	acking. If swa	allowed, may be aspirated			
and cause lung damage. May be irritating t	o the eyes, nos	se, throat, and lungs.			
ENVIRONMENTAL HAZARDS					
May cause long-term adverse effects in the	aquatic enviror	nment.			
NFPA Hazard ID: Health: 1 Flam	ability: 2	Reactivity: 0			
HMIS Hazard ID: Health: 1 Flam	ability: 2	Reactivity: 0			
NOTE: This material should not be used for any other purpose than the intended use					
in Section 1 without expert advice. Health studies have shown that chemical exposure					
may cause potential human health risks which may vary from person to person.					
Section 4 - FIRST AID MEASURES					
Inhalation					
Remove from further exposure. For those providing assistance, avoid exposure to					
yourself or others. Use adequate respiratory protection. If respiratory					
irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical					
assistance. If breathing has stopped, assist ventilation with a mechanical device					
or use mouth-to-mouth resuscitation.					
SKIN CONTACT					
Wash contact areas with soap and water. Remove contaminated clothing. Launder					
contaminated clothing before reuse.					
EYE CONTACT					

Material Safety Data Sheet

Flush thoroughly with water. If irritation occurs, get medical assistance. **Ingestion**

Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water.

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Vapors are flammable and heavier than air. Vapors may travel across the ground and reach remote ignition sources causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Smoke, Fume, Incomplete combustion products, Oxides of carbon.

FLAMMABILITY PROPERTIES

Flash Point [Method]: $> 49^{\circ}$ C (120°F) [ASTM D-56]

Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.4 **Autoignition Temperature:** 365°C (689°F)

Section 6 - ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for Personal Protective Equipment.

SPILL MANAGEMENT

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames

te6 騰華能源實業有限公司 TENOIT CO. Ltd. *Material Safety Data Sheet*

in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces.

Water Spill: Stop leak if you can do it without risk. Eliminate sources of ignition. Warn other shipping. If the Flash Point exceeds the Ambient Temperature by 10°C or more, use containment booms and remove from the surface by skimming or with suitable absorbents when conditions permit. If the Flash Point does not exceed the Ambient Air Temperature by at least 10°C, use booms as a barrier to protect shorelines and allow material to evaporate. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

Section 7 - HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]

Transport Pressure: [Ambient]

Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

Material Safety Data Sheet

STORAGE

The container choice, for example storage vessel, may effect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

Storage Temperature: [Ambient]

Storage Pressure: [Ambient]

Suitable Containers/Packing: Tankers; Railcars; Tank Trucks; Barges; Drums Suitable Materials and Coatings (Chemical Compatibility): Inorganic Zinc Coatings; Amine Epoxy; Polyamide Epoxy; Epoxy Phenolic; Neoprene; Carbon Steel; Stainless Steel.

Unsuitable Materials and Coatings: Vinyl Coatings; Natural Rubber; Butyl Rubber; Ethylene-proplyene-diene monomer (EPDM); Polystyrene

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Source	Form	Form Limit / Standard		NOTE	
NAPHTHA (PETROLEUM),	Vapor	RCP -	1200 mg/m^3	177 ppm	Total Hydrocarbons
HYDROTREATED HEAVY		TWA			
NOTE Limits (standards al				1 1.	

NOTE: Limits/standards shown for guidance only. Follow applicable regulations. **ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation.

Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published

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literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include: Chemical resistant gloves are recommended. **Eye Protection:** If contact is likely, safety glasses with side shields are recommended. Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include: Chemical/oil resistant clothing is recommended. Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping. ENVIRONMENTAL CONTROLS See Sections 6, 7, 12, 13. Section 9 - PHYSICAL AND CHEMICAL PROPERTIES Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data. GENERAL INFORMATION Physical State: Liquid Form: Clear **Color:** Colorless **Odor:** Odorless Odor Threshold: N/D IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION Relative Density (at 15.6°C): 0.759 pH: N/A **Density:**759 Kg/m³ (6.33 lbs/gal, 0.76 Kg/m³) Flash Point [Method]: >49°C (120°F) [ASTM D-56] Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.4 **Autoignition Temperature:** 365°C(689°F) **Boiling Point / Range:** 171°C (340°F) – 191°C (376°F) **Vapor Density (Air = 1):** 5.4 at 101 kPa [Calculated] Vapor Pressure: 0.106 kPa (0.8 mm Hg) at 20°C Evaporation Rate (n-butyl acetate = 1): 0.16 Log Pow (n-Octanol/Water Partition Coefficient): N/D Solubility in Water: Negligible **Viscosity:** 1.39 cSt (1.39 mm²/sec) at 40°C|1.8 cSt (1.8 mm²/sec) at 25°C **Oxidizing Properties:** See Hazards Identification Section. OTHER INFORMATION Melting Point: Freezing Point: N/D N/A **Pour Point:** $-63^{\circ}C(-81^{\circ}F)$ Molecular Weight: 155 Hygroscopic: No Coefficient of Thermal Expansion: 0.00079 V/V°C

Material Safety Data Sheet

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Section 10 - STABILITY AND REACTIVITY				
STABILITY: Material is stable				
	eat, sparks, open flames and other ignition sources.			
MATERIALS TO AVOID: Strong of				
	CTS: Material does not decompose at ambient			
temperatures.				
HAZARDOUS POLYMERIZATION: Wi				
	1 – TOXICOLOGICAL INFORMATION			
ACUTE TOXICITY				
Route of Exposure	Conclusion / Remarks			
Inhalation				
Toxicity: Data available.	Minimally Toxic. Based on test data for the material.			
Irritation: Data available.	Negligible hazard at ambient/normal handling			
	temperatures. Based on test data for structurally			
-	similar materials.			
Ingestion				
Toxicity: LD50 > 10000 m1/kg	Minimally Toxic. Based on test data for the material.			
Skin				
Toxicity: LD50 > 3160 mg/kg	Minimally Toxic. Based on test data for the material.			
Irritation: Data available.	Mildly irritating to skin with prolonged exposure.			
	Based on test data for materials.			
Eye				
Irritation: Data available.	May cause mild, short-lasting discomfort to eyes.			
	Based on test data for the material.			
CHRONIC/OTHER EFFECTS				
For the product itself:				
Vapor/aerosol concentrations above recommended exposure levels are irritating to the				
eyes and respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness,				
unconsciousness and other central nervous system effects including death.				
Small amounts of liquid aspirated into the lungs during ingestion or from vomiting				
may cause chemical pneumonitis or pulmonary edema. Additional information is available by request.				
The following ingredients are cited on the lists below: None.				
REGULATORY LISTS SEARCHED				
	$= IARC 1 \qquad 5 = IARC 2B$			
	$= IARC I \qquad \qquad J = IARC 2D$ $= IARC 2A \qquad \qquad 6 = OSHA CARC$			
Section 12 - ECOLOGICAL INFORMATION				
	The information given is based on data available for the material, the components			
of the material, and similar materials.				
ECOTOXICITY				
	adverse effects in the aquatic environment.			
PERSISTENCE AND DEGRADABILITY				

Material Safety Data Sheet

Biodegradation:Material -- Expected to be inherently biodegradable **Hydrolysis:**

Material -- Transformation due to hydrolysis not expected to be significant. **Photolysis:**

Material -- Transformation due to photolysis not expected to be significant. Atmospheric Oxidation: Material -- Expected to degrade rapidly in air OTHER ECOLOGICAL INFORMATION

VOC (EPA Method 24): 6.334 lbs/gal

Section 13 - DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: Disposal of unused product may be subject to RCRA regulations (40 CFR 261). Disposal of the used product may also be regulated due to ignitability, corrosivity, reactivity or toxicity as determined by the Toxicity Characteristic Leaching Procedure (TCLP). Potential RCRA characteristics: IGNITABILITY.

Empty Container Warning

Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Section 14 - TRANSPORT INFORMATION
LAND (DOT)
Proper Shipping Name: PETROLEUM DISTILLATES, N. O. S.
Hazard Class & Division: COMBUSTIBLE LIQUID
ID Number: 1268
Packing Group: III
ERG Number: 128
Label(s): NONE
Transport Document Name: UN1268, PETROLEUM DISTILLATES, N. O. S., COMBUSTIBLE
LIQUID, PG III
Footnote: The flash point of this material is greater than 100 F. Regulatory
classification of this material varies. DOT : Flammable liquid or combustible liquid.

Material Safety Data Sheet

OSHA: Combustible liquid. IATA/IMO: Flammable liquid. This material is not regulated under 49 CFR in a container of 119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically listed as a hazardous substance. LAND (TDG) Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S. Hazard Class & Division: 3 UN Number: 1268 Packing Group: III SEA (IMDG) Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S. Hazard Class & Division: 3 EMS Number: F-E, S-E UN Number: 1268 Packing Group: III Label(s): 3 **Transport Document Name:** UN1268, PETROLEUM DISTILLATES, N. O. S., 3, PG III, (49°C c. c.). AIR (IATA) PETROLEUM DISTILLATES, N.O.S. Proper Shipping Name: Hazard Class & Division: 3 UN Number: 1268 Packing Group: III Label(s) / Mark(s): 3 Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S., 3, PG III Section 15 -REGULATORY INFORMATION OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200. NATIONAL CHEMICAL INVENTORY LISTING: AICS, IECSC, DSL, EINECS, ENCS, KECI, PICCS, TSCA. EPCRA: This material contains no extremely hazardous substances. CERCLA: This material is not subject to any special reporting under the requirements of the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA). Contact local authorities to determine if other reporting requirements apply. CWA / OPA: This product is classified as an oil under Section 311 of the Clean Water Act (40 CFR 110) and the Oil Pollution Act of 1990. Discharge or spills which produce a visible sheen on either surface water, or in waterways/sewers which lead to surface water, must be reported to the National Response Center at 800-424-8802. SARA (311/312) REPORTABLE HAZARD CATEGORIES: Fire. SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program. The following ingredients are cited on the lists below: None. --REGULATORY LISTS SEARCHED--11 = CA P65 REPRO16 = MN RTK1 = ACGIH ALL6 = TSCA 5a27 = TSCA 5e2 = ACGIH A112 = CA RTK17 = NJ RTK

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3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK			
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK			
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293				
Code key: CARC=Carcinogen; REPRO=Reproductive						
Section 16- OTHER INFORMATION						
N/D = Not determined, N/A = Not applicable						

Disclaimer :The information contained herein is based upon data believed to be reliable and reflects our best professional judgment. It is the responsibility of the user to etermine the suitability of the material for their purpose. No warranty is expressed or implied, is given.