



Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Product Name: SFEXX-ISO-C

Product Description: Isoparaffinic Hydrocarbon

Intended Use: Reaction diluents, Solvent Solvent

Company Contact : TENOIT CO., LTD.

Room 4, 5FL., No. 109, Sec. 6, Mingquan East Road, Taipei, Taiwan

EMERGENCY TELEPHONE NUMBER : TEL (886) 2 8792-2185 8792-2187

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Section 2 - COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Substance(s) or Complex Substance(s)

Name	CAS#	Concentration*
NAPHTHA(PETROLEUM), LIGHT ALKYLATE	64741-66-8	100%

Hazardous Constituent(s) Contained in Complex Substance(s)

Name	CAS#	Concentration*
2, 2, 4-TRIMETHYLPENTANE	540-84-1	< 85.0%

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

Section 3 - HAZARDS IDENTIFICATION

This material is considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL PHYSICAL / CHEMICAL EFFECTS

Flammable. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited. Material can accumulate static charges which may cause an ignition.

POTENTIAL HEALTH EFFECTS

Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage. May be irritating to the eyes, nose, throat, and lungs. May cause central nervous system depression.

NFPA Hazard ID:	Health: 1	Flammability: 3	Reactivity: 0
HMIS Hazard ID:	Health: 1	Flammability: 3	Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

Section 4 - FIRST AID MEASURES

INHALATION : Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT : Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.



<p>EYE CONTACT Flush thoroughly with water. If irritation occurs, get medical assistance. INGESTION: Seek immediate medical attention. Do not induce vomiting. NOTE TO PHYSICIAN : If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately. This light hydrocarbon material, or a component, may be associated with cardiac sensitization following very high exposures (well above occupational exposure limits) or with concurrent exposure to high stress levels or heart-stimulating substances like epinephrine. Administration of such substances should be avoided.</p>
<p>Section 5 - FIRE FIGHTING MEASURES</p>
<p>EXTINGUISHING MEDIA Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames. Inappropriate Extinguishing Media: Straight Streams of Water</p>
<p>FIRE FIGHTING Fire Fighting Instructions: Evacuate area. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop a leak. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel. Unusual Fire Hazards: Highly flammable. Vapors are flammable and heavier than air. Vapors may travel across the ground and reach remote ignition sources causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8. Hazardous Combustion Products: Smoke, Fume, Incomplete combustion products, Oxides of carbon</p>
<p>FLAMMABILITY PROPERTIES Flash Point [Method]: -8°C (18°F) [ASTM D-56] Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 6.3 Autoignition Temperature: 442°C (828°F)</p>
<p>Section 6 - ACCIDENTAL RELEASE MEASURES</p>
<p>NOTIFICATION PROCEDURES : In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.</p>
<p>PROTECTIVE MEASURES : Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for Personal Protective Equipment.</p>
<p>SPILL MANAGEMENT</p>



<p>Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping or with suitable absorbent.</p>
<p>Water Spill: Stop leak if you can do it without risk. Eliminate sources of ignition. If the Flash Point exceeds the Ambient Temperature by 10°C or more, use containment booms and remove from the surface by skimming or with suitable absorbents when conditions permit. If the Flash Point does not exceed the Ambient Air Temperature by at least 10°C, use booms as a barrier to protect shorelines and allow material to evaporate. Seek the advice of a specialist before using dispersants. Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.</p>
<p>ENVIRONMENTAL PRECAUTIONS</p> <p>Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.</p>
<p align="center">Section 7 - HANDLING AND STORAGE</p>
<p>HANDLING : Avoid contact with skin. Prevent exposure to ignition sources, for example use non-sparking tools and explosion-proof equipment. Potentially toxic/irritating fumes/vapors may be evolved from heated or agitated material. Use only with adequate ventilation. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).</p> <p>Loading/Unloading Temperature: [Ambient]</p> <p>Transport Temperature: [Ambient]</p> <p>Transport Pressure: [Ambient]</p> <p>Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid</p>



temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.					
STORAGE: Ample fire water supply should be available. A fixed sprinkler/deluge system is recommended. The container choice, for example storage vessel, may effect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Outside or detached storage preferred. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.					
Storage Temperature: [Ambient]					
Storage Pressure: [Ambient]					
Suitable Containers/Packing: Tankers; Tank Cars; Tank Trucks; Drums; Barges					
Suitable Materials and Coatings (Chemical Compatibility): Inorganic Zinc Coatings; Epoxy Amine Coatings; Polyamide Epoxy; Neoprene; Epoxy Phenolic					
Unsuitable Materials and Coatings: Vinyl Coatings; Natural Rubber; Butyl Rubber					
Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION					
EXPOSURE LIMIT VALUES					
Exposure limits/standards (Note: Exposure limits are not additive)					
Source	Form	Limit / Standard			NOTE
2, 2, 4 -TRIMETHYLPENTANE		TWA	2350 mg/m ³	500 ppm	N/A
2, 2, 4 -TRIMETHYLPENTANE		TWA	300 ppm		N/A
NAPHTHA (PETROLEUM), LIGHT ALKYLATE	Vapor	RCP - TWA	1400 mg/m ³	300 ppm	Total Hydrocarbons
NOTE: Limits/standards shown for guidance only. Follow applicable regulations.					
ENGINEERING CONTROLS : The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider: Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.					
PERSONAL PROTECTION					
Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.					
Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include: Half-face filter respirator					
For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.					



<p>Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include: Chemical resistant gloves are recommended.</p> <p>Eye Protection: If contact is likely, safety glasses with side shields are recommended.</p> <p>Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include: Chemical/oil resistant clothing is recommended.</p> <p>Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.</p>	
<p>ENVIRONMENTAL CONTROLS See Sections 6, 7, 12, 13.</p>	
<p align="center">Section 9 - PHYSICAL AND CHEMICAL PROPERTIES</p>	
<p>Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.</p>	
<p>GENERAL INFORMATION</p> <p>Physical State: Liquid Form: Clear Color: Colorless Odor: Mild Petroleum/Solvent Odor Threshold: N/D</p>	
<p>IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION</p>	
Relative Density (at 15.6°C): 0.699	Vapor Density (Air = 1): 3.9 at 101 kPa
Autoignition Temperature: 442°C (828°F)	pH: N/A
Solubility in Water: Negligible	
Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 6.3	
Density (at 15°C): 699 kg/m ³ (5.83 lbs/gal, 0.7 kg/dm ³)	
Vapor Pressure: 4.92 kPa (36.9 mm Hg) at 20°C	
Flash Point [Method]: -8°C (18°F) [ASTM D-56]	
Evaporation Rate (n-butyl acetate = 1): 3.83	
Boiling Point / Range: 98°C (208°F) - 104°C (219°F)	
Log Pow (n-Octanol/Water Partition Coefficient): N/D	
Viscosity: 0.61 cSt (0.61 mm ² /sec) at 40°C 0.72 cSt (0.72 mm ² /sec) at 25°C	
Oxidizing Properties: See Hazards Identification Section.	
<p>OTHER INFORMATION</p> <p>Freezing Point: N/D Melting Point: N/A Pour Point: -57°C (-71°F) Molecular Weight: 113 Hygroscopic: No Coefficient of Thermal Expansion: 0.00088 V/V°C</p>	
<p align="center">Section 10 - STABILITY AND REACTIVITY</p>	
<p>STABILITY: Material is stable under normal conditions.</p>	



<p>CONDITIONS TO AVOID:Avoid heat, sparks, open flames and other ignition sources. MATERIALS TO AVOID: Strong oxidizers HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures. HAZARDOUS POLYMERIZATION: Will not occur.</p>	
<p>Section 11 - TOXICOLOGICAL INFORMATION</p>	
<p>ACUTE TOXICITY</p>	
<p><u>Route of Exposure</u></p>	<p><u>Conclusion / Remarks</u></p>
<p>Inhalation</p>	
<p>Toxicity: Data available.</p>	<p>Minimally Toxic. Based on test data for the material.</p>
<p>Irritation: Data available.</p>	<p>Negligible hazard at ambient/normal handling temperatures. Based on test data for structurally similar materials.</p>
<p>Ingestion</p>	
<p>Toxicity: LD50 > 10000 ml/kg</p>	<p>Minimally Toxic. Based on test data for the material.</p>
<p>Skin</p>	
<p>Toxicity: LD50 > 3160 mg/kg</p>	<p>Minimally Toxic. Based on test data for the material.</p>
<p>Irritation: Data available.</p>	<p>Mildly irritating to skin with prolonged exposure. Based on test data for structurally similar materials.</p>
<p>Eye</p>	
<p>Irritation: Data available.</p>	<p>May cause mild, short-lasting discomfort to eyes. Based on test data for the material.</p>
<p>CHRONIC/OTHER EFFECTS</p>	
<p>For the product itself: Vapor/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects including death. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema. Very high exposure (confined spaces/abuse) to light hydrocarbons may result in abnormal heart rhythm (arrhythmias). Concurrent high stress levels and/or co-exposure to high levels of hydrocarbons (above occupational exposure limits), and to heart-stimulating substances like epinephrine, nasal decongestants, asthma drugs, or cardiovascular drugs may initiate arrhythmias. Additional information is available by request.</p>	
<p>The following ingredients are cited on the lists below: None.</p>	
<p>--REGULATORY LISTS SEARCHED--</p>	
<p>1 = NTP CARC</p>	<p>3 = IARC 1</p>
<p>2 = NTP SUS</p>	<p>4 = IARC 2A</p>
	<p>5 = IARC 2B</p>
	<p>6 = OSHA CARC</p>
<p>Section 12 - ECOLOGICAL INFORMATION</p>	
<p>The information given is based on data available for the material, the components</p>	



of the material, and similar materials.

ECOTOXICITY

Material--Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

MOBILITY

Material -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:Material -- Expected to be inherently biodegradable

Hydrolysis:

Material -- Transformation due to hydrolysis not expected to be significant.

Photolysis:

Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation: Material -- Expected to degrade rapidly in air

OTHER ECOLOGICAL INFORMATION

VOC (EPA Method 24): 5.833 lbs/gal

Section 13 - DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS : Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: Disposal of unused product may be subject to RCRA regulations (40 CFR 261). Disposal of the used product may also be regulated due to ignitability, corrosivity, reactivity or toxicity as determined by the Toxicity Characteristic Leaching Procedure (TCLP). Potential RCRA characteristics: **IGNITABILITY.**

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.**

Section 14 - TRANSPORT INFORMATION

LAND (DOT)

Proper Shipping Name: PETROLEUM DISTILLATES, N. O. S.

Hazard Class & Division: 3

ID Number: 1268

Packing Group: II

Marine Pollutant: Yes



Product RQ: 1176.47 LBS - 2, 2, 4 -TRIMETHYLPENTANE
 ERG Number: 128
 Label(s): 3
 Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S., 3, PG II, MARINE POLLUTANT (Octanes), RQ (2, 2, 4-Trimethylpentane)

LAND (TDG)
 Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S.
 Hazard Class & Division: 3
 UN Number: 1268
 Packing Group: II
 Marine Pollutant: Yes
 Footnote: Marine Pollutant designation is applicable only if shipped over water.
 DISTILLATES, N.O.S., 3, PG II, (-8°C c.c.), MARINE POLLUTANT (Octanes)
 Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S., 3, PG II
 Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S.

SEA (IMDG) Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S. Hazard Class & Division: 3 EMS Number: F-E, S-E UN Number: 1268 Hazard Class & Division: 3	AIR (IATA) Packing Group: II Marine Pollutant: Yes Label(s): 3 Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S. Packing Group: II Label(s) / Mark(s): 3
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Section 15 - REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200.
 NATIONAL CHEMICAL INVENTORY LISTING: AICS, IECSC, DSL, EINECS, ENCS, KECI, PICCS, TSCA
 EPCRA: This material contains no extremely hazardous substances.
 CERCLA:

Chemical Name	CAS Number	Typical Value	Component RQ	Product RQ
2, 2, 4 -TRIMETHYLPENTANE	540-84-1	< 85%	1000 LBS	1176.47 LBS

CWA / OPA: This product is classified as an oil under Section 311 of the Clean Water Act (40 CFR 110) and the Oil Pollution Act of 1990. Discharge or spills which produce a visible sheen on either surface water, or in waterways/sewers which lead to surface water, must be reported to the National Response Center at 800-424-8802.
 SARA (311/312) REPORTABLE HAZARD CATEGORIES: Fire.
 SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.
 The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
2, 2, 4 -TRIMETHYLPENTANE	540-84-1	1, 4, 13, 16, 17, 18, 19

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL 6 = TSCA 5a2 11 = CA P65 REPRO 16 = MN RTK



2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	
Code key: CARC=Carcinogen; REPRO=Reproductive			
Section 16- OTHER INFORMATION			
N/D = Not determined, N/A = Not applicable			

Disclaimer :The information contained herein is based upon data believed to be reliable and reflects our best professional judgment. It is the responsibility of the user to determine the suitability of the material for their purpose. No warranty is expressed or implied, is given.