This severely hydrotreated naphthenic process oil provides good solvency for the rubber and chemical processing industries. It has a low pour point, a low odor level, excellent color, and resistance to discoloration by heat or ultraviolet light.

| TEST DESCRIPTION |  |  | TEST METHOD | SPECIFICATIONS |  | MARKETING <br> VALUES |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min | Max |  |
| Physical Properties |  |  |  |  |  |  |
| 1 | Viscosity, SUS at $100^{\circ} \mathrm{F}\left(37.8^{\circ} \mathrm{C}\right)$ |  |  | ASTM D 445 |  |  | 3528 |
| 2 | Viscosity, SUS at $210^{\circ} \mathrm{F}\left(98.9^{\circ} \mathrm{C}\right)$ |  | ASTM D 445 | 130 | 180 | 156 |
| 3 | Viscosity, cSt at $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$ |  | ASTM D 341 |  |  | 646 |
| 4 | Viscosity, cSt at $100^{\circ} \mathrm{C}\left(212^{\circ} \mathrm{F}\right)$ |  | ASTM D 341 |  |  | 32.0 |
| 5 | API Gravity, $60^{\circ} \mathrm{F}\left(15.6^{\circ} \mathrm{C}\right.$ ) |  | ASTM D 1250 |  |  | 23.5 |
| 6 | Specific Gravity, $60^{\circ} \mathrm{F}\left(15.6{ }^{\circ} \mathrm{C}\right.$ ) |  | ASTM D 4052 |  |  | 0.9134 |
| 7 | Viscosity- Gravity Constant |  | ASTM D 2501 |  |  | 0.8248 |
| 8 | Density, lbs/gal at $60^{\circ} \mathrm{F}$ |  | ASTM D 1250 |  |  | 7.603 |
| 9 | Molecular Weight |  | ASTM D 2502 |  |  | 650 |
| 10 | Flash Point, $\mathrm{COC},{ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ |  | ASTM D 92 | 510(270) |  | 548(286) |
| 11 | Flash Point, PMCC, ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ |  | ASTM D 93 |  |  | 487(254) |
| 12 | Color, ASTM |  | ASTM D 6045 |  | 4.0 | 2.6 |
| 13 | Pour Point, ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ |  | ASTM D 5949 |  | 45(7.2) | 20(-6.7) |
| 14 | Volatility, wt\% ${ }^{\text {c }}$, $225^{\circ} \mathrm{F}$ (Evap. Loss) |  | ASTM D 972 |  |  | 0.114 |
| 15 | Cloud Point, ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ |  | ASTM D 2500 |  |  | 66(19) |
| 16 | Water Content |  | ERTM-1 | PASS |  | PASS |
| 17 | Glass Transition Temperature (Tg), ${ }^{\circ} \mathrm{C}$ |  | ASTM D 3418 |  |  | -55.1 |
| Chemical Properties |  |  |  |  |  |  |
| 1 | Acid Number, mg KOH/g |  | ASTM D 664 |  | 0.05 | 0.01 |
| 2 | Aniline Point, ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ |  | ASTM D 611 | 220(104) | 258(125) | 243(117) |
| 3 | Sulfur, wt\% |  | ASTM D 4294 |  |  | 0.079 |
| 4 | Sulfur, ppm |  | ASTM D 4294 |  |  | 792 |
| 5 | Refractive Index, $20^{\circ} \mathrm{C}\left(68^{\circ} \mathrm{F}\right)$ |  | ASTM D 1218 |  |  | 1. 5021 |
| 6 | UV absorptivity at 260 nm |  | ASTM D 2008 |  |  | 3.27 |
| 7 | Clay-Gel, wt\% | Asphal tenes | ASTM D 2007 |  |  | $<0.1$ |
|  |  | Polar Compounds |  |  |  | 3.97 |
|  |  | Aromatics |  |  |  | 32.3 |
|  |  | Saturates |  |  |  | 63.7 |
| 8 | Carbon Type <br> Analysis, \% | Ca | ASTM D 2140 |  |  | 8 |
|  |  | Cn |  |  |  | 29 |
|  |  | Cp |  |  |  | 63 |

Disclaimer: It makes no warrantees, representation or conditions of any kind expressed or implied for use with respect to these products. Final determination of suitability of the products for the application contemplated by the user is solely their responsibility.

