

INKER 750

Naphthenic Ink Oil

This severely hydrotreated naphthenic printing ink oil has a low odor level, and good solvency and volatility.

TEST DESCRIPTION		TEST METHOD	SPECIFICATIONS		MARKETING VALUES
			Min	Max	
Physical Properties					
1	Viscosity, SUS at 100°F(37.8°C)	ASTM D 445	750	800	772
2	Viscosity, SUS at 210°F(98.9°C)	ASTM D 445			64.1
3	Viscosity, cSt at 40°C(104°F)	ASTM D 341			144.0
4	Viscosity, cSt at 100°C(212°F)	ASTM D 341			11.0
5	API Gravity, 60°F(15.6°C)	ASTM D 1250			22.5
6	Specific Gravity, 60°F(15.6°C)	ASTM D 4052			0.9188
7	Viscosity- Gravity Constant	ASTM D 2501			0.8563
8	Density, lbs/gal at 60°F	ASTM D 1250			7.651
9	Molecular Weight	ASTM D 2502			422
10	Flash Point, COC, °F(°C)	ASTM D 92	395(202)		440(227)
11	Color, ASTM	ASTM D 6045		3.0	L2.0
12	Pour Point, °F(°C)	ASTM D 5949		10(-12)	-12(-24)
13	Water Content	ERTM-1	PASS		PASS
14	Appearance	ERTM-2	PASS		PASS
Chemical Properties					
1	Aniline Point, °F(°C)	ASTM D 611	190.0(87.8)	205.0(96.1)	194.8(90.4)
Health and Safety Properties					
1	Polycyclic Aromatic Compounds, wt%	IP 346		3	<3
2	Modified Ames Assay	ASTM E 1687	PASS		PASS

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