

\* SPECIFICATIONS FOR PAVING ASPHALT 60/80:

Items	Unit	Limitation		Test Method
		Min	Max	
Penetration	at 25°C	60	80	D5
Flash Point (COC)	°C(°F)	232°C /450°F	-	D92
Ductility	25°C (77°F), 5cm/min, cm	130	-	D113
	15°C, 5cm/min., cm	100	-	D113
Solubility in Trichloroethylene	%	99	-	D2042
Wax Content	% Wt	-	2.0	DIN52015
Softening Point	°C	46	52	D36
Thin-film Oven Test	1/8 in. (3.2mm), 163°C (325°F), 5hr			
Penetration of Residue	% of Original	54	-	D5
Ductility of Residue	25°C (77°F), 5cm/min, cm	100	-	D113
	15°C, 5cm/min., cm	Measured value	-	D113
Loss on Heating	%	-	0.2	D6

Note: 1.\* Based on AASHTO: M20-70(1982)

2. ASTM D1754-83 Thin-Film Oven Test

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